Rigid Tap

CAT40 & Straight Shank Rigid Tap Holders



- Rigid synchronous system for machine controls with 32 bit microprocessors
- Extended lengths available for horizontal machining centers
- Uses popular Bilz style quick-change collet system (see page 622).



CAT40 Shank

Straight Shank

CAT40 Rigid Tap Holders							
Taper	Collet Size	Gage Length (B)*	С	L	Part #		
CAT40	Bilz #1	3.58	1.50	1.38	RC4THR01358		
CAT40	Bilz #1	5.58	1.50	1.38	RC4THR01558		
CAT40	Bilz #2	4.22	1.88	1.38	RC4THR02422		
CAT40	Bilz #2	6.22	1.88	1.38	RC4THR02622		

^{*} The "B" dimension is the assembled length including standard tap collet

Straight Shank Rigid Tap Holders							
Shank ø	Collet Size	B*	С	Part #			
.75	Bilz #1	3.92	1.50	RSSTHR01392			
.75	Bilz #2	4.70	1.88	RSSTHR02470			

^{*} The "B" dimension is the assembled length including standard tap collet